

CERTIFIKAT

CERTIFICATE

Št. certifikata: 122

Certificate No.:

Izjavljamo, da je podjetje
It is hereby certified that the company

SŽ-Vleka in tehnika d.o.o., Center Ljubljana

in proizvaja v tovarni
and produced in the factory

**Zaloška 217,
1000 Ljubljana**

Izpolnilo zahteve za kakovost varilskih del skladno s
Is qualified to fulfill the quality requirements for welding according to

SIST EN ISO 3834-2:2021

Za izdelavo
for

Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja.
Proizvodnja in vzdrževanje železniških vozil in njihovih elementov.

Izdaja: 05/122
Issue:

*Manufacturing of railway vehicles and components quality level CL 1 without design.
Production and maintenance of railway vehicles and components.*

Začetek veljavnosti - prvič izdan: 08.10.2018
Begin of validity – first issue:

Datum naslednjega nadzora (administrativni ali/administrative or presoja/audit) do/to: 18.09.2023
Date of next Surveillance by:

Datum veljavnosti certifikata: 18.09.2023
The certificate is valid until:

Ljubljana, 22.09.2022

Priloga k certifikatu

Attachment to Certificate

Št. certifikata: 122

Certificate No.:

Obseg certifikata

Extent of certificate

Področje uporabe
Fields of applications

Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja.
Proizvodnja in vzdrževanje železniških vozil in njihovih elementov.

Manufacturing of railway vehicles and components quality level CL 1 without design.

Varilni postopki
Welding Process(es)

Production and maintenance of railway vehicles and components.

135 – MAG / Metal active gas
141 – TIG/ Tungsten inert gas
131 – MIG / Metal inert gas
111 – RO / Manual metal arc welding

Osnovni material
Base Material(s)

S235, S275, S355 skladno z/according to SIST EN 10025-2
Nerjavna avstenitna jekla skupine 8.1 skladno s SIST EN 10088-2
Austenitic stainless steels of group 8.1 according to SIST EN 10088-2
Aluminijeve zlitine skupine 23.1 skladno s SIST TP CEN ISO/TR 15608

Aluminijum alloys of group 23.1 according to SIST TP CEN ISO/TR 15608

Odgovorni varilni koordinator
Responsible Welding Coordinator

Josip Grum, EWE

Namestnik
Substitute

Janez Babšek, IWT

Opombe
Remarks

/

Ljubljana, 22.09.2022

 Institut za zagotavljanje in kontrolo kakovosti d.o.o. ⁷
Cvetkova ulica 27, 1000 Ljubljana

Ambrož Rožman
Vodja certificiranja/Scheme manager

