



SLOVENSKA
AKREDITACIJA
SIST EN ISO/IEC 17065
CP-010



Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.
Cvetkova ulica 27, 1000 Ljubljana

CERTIFIKAT

CERTIFICATE

Št. certifikata: 105

Certificate No.:

Izjavljamo, da je podjetje
It is hereby certified that the company

SŽ-Vleka in tehnika d.o.o., Center Maribor

in proizvaja v tovarni
and produced in the factory

Kurilniška ulica 8,
2000 Maribor

Izpolnilo zahteve za kakovost varilskih del skladno s
Is qualified to fulfill the quality requirements for welding according to

SIST EN ISO 3834-3:2021

Za izdelavo
for

Proizvodnja in vzdrževanje železniških vozil in delov skladno z
nacionalnimi standardi brez nabave zvarjencev in brez
konstruiranja

Izdaja: 05/105
Issue:

Production and maintenance of railway vehicles and components according to the national
rules without procurement of welded components and without design

Začetek veljavnosti - prvič izdan: 25.10.2017
Begin of validity - first issue:

Datum naslednjega nadzora (administrativni ali/administrative or presoja/audit) do/to: 04.09.2023
Date of next Surveillance by:

Datum veljavnosti certifikata: 04.09.2023
The certificate is valid until:

Ljubljana, 15.10.2022



Ambrož Rožman
Vodja certificiranja/Scheme manager

Priloga k certifikatu

Attachment to Certificate

Št. certifikata: 105

Certificate No.:

Obseg certifikata

Extent of certificate

Področje uporabe
Fields of applications

Proizvodnja in vzdrževanje železniških vozil in delov skladno z nacionalnimi standardi brez nabave zvarjencev in brez konstruiranja

Production and maintenance of railway vehicles and components according to the national rules without procurement of welded components and without design

Varilni postopki
Welding Process(es)

135 – MAG / Metal active gas
111 – RO / Manual metal arc welding
141 – TIG / Tungsten inert gas welding

Osnovni material
Base Material(s)

Jekla iz skupine do vključno 1.2 skladno s CEN ISO/TR 15608
Steels from the group up to and including 1.2 according to CEN ISO/TR 15608

Nerjavna avstenitna jekla skupine 8.1 skladno s SIST EN 10088-2
Austenitic stainless steels of group 8.1 according to SIST EN 10088-2

Jekla iz skupine 3.1 skladno s CEN ISO/TR 15608
Steels from the group 3.1 according to CEN ISO/TR 15608

Odgovorni varilni koordinator
Responsible Welding Coordinator

Fredi KOPŠE, IWT

Namestnik
Substitute

Janez VRBANČIČ, EWT/IWI-S

Opombe
Remarks

/

Ljubljana, 15.10.2022

**TECHNIA** Institut za
zagotavljanje in kontrolo
kakovosti d.o.o. **7**
Cvetkova ulica 27, 1000 Ljubljana


Ambrož Rožman
Vodja certificiranja/Scheme manager