

CERTIFIKAT

CERTIFICATE

Št. certifikata: 113

Certificate No.:

Izjavljamo, da je podjetje
It is hereby certified that the company

SŽ-Vleka in tehnika d.o.o., Center Ptuj

in proizvaja v tovarni
and produced in the factory

**Osojnikova cesta 6,
2250 Ptuj**

Izpolnilo zahteve za kakovost varilskih del skladno s
Is qualified to fulfill the quality requirements for welding according to

SIST EN ISO 3834-2:2006

Za izdelavo
for

Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja
Vzdrževanje železniških vozil in njihovih elementov
Manufacturing of railway vehicles and components quality level CL 1 without design
Maintenance of railway vehicles and components

Izdaja: 03/113
Issue:

Začetek veljavnosti - prvič izdan: 13.06.2018
Begin of validity – first issue:

Datum naslednjega nadzora (administrativni ali/administrative or presoja/audit) do/to: 12.06.2021
Date of next Surveillance by:

Datum veljavnosti certifikata: 12.06.2021
The certificate is valid until:

Ljubljana, 09.07.2020

Priloga k certifikatu

Attachment to Certificate

Št. certifikata: 113

Certificate No.:

Obseg certifikata

Extent of certificate

Področje uporabe
Fields of applications

Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja

Vzdrževanje železniških vozil in njihovih elementov

Manufacturing of railway vehicles and components quality level CL 1 without design
Maintenance of railway vehicles and components

Varilni postopki
Welding Process(es)

135 – MAG / Metal active gas

131 – MIG / Metal inert gas

111 – RO / Manual metal arc welding

141 – TIG / Tungsten inert gas welding

Osnovni material
Base Material(s)

Jekla s skupine do 1.2 skladno s/according to SIST TP CEN
ISO/TR 15608

Nerjavna avstenitna jekla skupine 8.1 skladno s SIST EN 10088-2
Austenitic stainless steels of group 8.1 according to SIST EN 10088-2

Aluminijeve zlitine skupine 22 skladno s SIST TP CEN ISO/TR
15608

Aluminijum alloys of group 22 according to SIST TP CEN ISO/TR 15608

Avstenitno Mn-jeklo X120Mn12

Austenitic Mn-steel X120Mn12

GJS-400-18LT Siva litina s kroglastim grafitom skladno s SIST EN
1563

GJS-400-18LT Spheroidal graphite cast irons according to SIST EN 1563

Odgovorni varilni koordinator
Responsible Welding Coordinator

Janez VRBANČIČ, EWT/IWI-S

Namestnik
Substitute

Robert STRNAD, IWE

Opombe
Remarks

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Ljubljana, 09.07.2020

