



**SPRIČEVALO O ODOBROTVI VARJENJA ŽELEZNIŠKIH VOZIL IN ELEMENTOV PO
SIST EN 15085-2**

**CERTIFICATE OF APPROVAL FOR WELDING OF RAILWAY VEHICLES AND COMPONENTS
ACCORDING TO SIST EN 15085-2**

Podjetje / The company:

SŽ-Vleka in tehnika d.o.o. Ljubljana, Center Ljubljana
Zaloška cesta 217, 1000 Ljubljana
Delovišče Zalog, Zaloška cesta 261, 1000 Ljubljana

in njegov varilni obrat na lokaciji:

(naslov obrata ki izvaja varilska dela)
and its welding manufacturer in:
(Location site - postal address of welding manufacturer)

je certificiran in sposoben izvajati varilska dela kategorije CL 2 po SIST EN 15085-2
is certified to perform welding under certification level CL 2 according to SIST EN 15085-2.

Področje uporabe:

**Vzdrževanje železniških vozil in delov skladno z nacionalnimi standardi brez
nabave zvarjencev in brez konstruiranja**

Field of application:

Maintenance of railway vehicles and components according to the national rules without
procurement of welded components and without design

Obseg certifikacije / Scope of certification:

Varilni proces po Welding process according to EN ISO 4063	Material skupine po Material group according to CEN ISO / TR 15608	Dimenzija / Dimension [mm]	Opombe / Remarks
111 (E)	1.2	5 - 20 mm - FW	a= 3,75 - 7,5
111 (E)	1.2	3 - 20 mm - BW; 5 - 20 mm - FW	/
135 (MAG)	1.2	3 - 20 mm - BW; 5 - 20 mm - FW	/
135 (MAG)	1.2	≥ 5 mm - FW	/

Odgovorni varilni koordinator / Responsible welding coordinator:

g. / Mr.: Momčilo KEZMIČ, IWT (zunanji)

rojen / born: 27.05.1960

Namestnik varilnega koordinatorja / Deputy to responsible welding coordinator:

g. / Mr.: Dušan RADIČ

rojen / born: 17.01.1965

Nadaljnji varilni koordinatorji / Additional welding coordinators:

glej hrbtno stran spričevala / see certificate back

Opombe/Razširitve / Remarks/Extensions:

glej hrbtno stran spričevala / see certificate back

Spričevalo / Certificate No.:

Q Techna /15085/CL2/003/1/17

Presojevalec / Auditor:

A. Weiss

Veljavno do / Valid until:

21.09.2020

Naslednja presoja do: / Next surveillance until:

21.09.2019

Izdano v Ljubljani / Issued in Ljubljana on:

17.10.2018