



Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.
Cvetkova ulica 27, 1000 Ljubljana

SPRIČEVALO CERTIFICATE

V skladu z izvedenim certificiranjem proizvajalca za izvedbo varjenja na cisternah, zamenjivih cisternah, cistern zabojnikov, zamenjivih teles cistern s kovinsko posodo, baterijskih vagonov in večprekatinih zabojnikov za pline (MEGC) v skladu z RID 2017, točka 6.8.2.1.23.

Relative to certification for manufacturer's qualification for performing welding operations on tank wagons, demountable tanks, tank-containers and tank swap bodies, battery wagons and multiple element gas containers (MEGC) in according to RID 2017, Point 6.8.2.1.23.

Podeli
Award to



Podjetje / The company:

SŽ-Vleka in tehnika d.o.o.

in njegov varilni obrat na lokaciji:

(naslov obrata, ki izvaja varilska dela)
and its welding manufacturer in:
(Location site - postal address of welding manufacturer)

Center Dobova, Ul. 15 aprila 23, 8257 Dobova

je certificiran in sposoben izvajati varilska dela po RID 2017, točka 6.8.2.1.23
is certified to perform welding according to RID 2017, Point 6.8.2.1.23

Spričevalo / Certificate No.:

Q Techna/RID/007/2/14

Presojevalec / Auditor:

A. Weiss

Veljavno do / Valid until:

14.06.2023

Naslednja presoja do: / Next surveillance until:

14.06.2021

Izdano v Ljubljani / Issued in Ljubljana on:

06.07.2020



Institut za
zagotavljanje in kontrolo
kakovosti d.o.o.

Cvetkova ulica 27, 1000 Ljubljana

mag. Ambrož Rožman, univ. dipl. ing., IWE

Predstavnik certifikacijskega organa / Certification body representative

DODATEK K CERTIFIKATU: ANNEX TO CERTIFICATE:

Področje uporabe: Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja
Vzdrževanje železniških vozil in njihovih elementov

Field of application: Manufacturing of railway vehicles and components quality level CL 1 without design
 Maintenance of railway vehicles and components

Podjetje / The company: SŽ-Vleka in tehnika d.o.o.

in njegov varilni obrat na lokaciji: Center Dobova, Ul. 15 aprila 23, 8257 Dobova
 (naslov obrata ki izvaja varilska dela)
 and its welding manufacturer in:
 (Location site - postal address of welding manufacturer)

Obseg certifikacije / Scope of certification:

Varilni proces po Welding process according to EN ISO 4063	Material skupine po Material group according to CEN ISO / TR 15608	Dimenzija / Dimension [mm]	Opombe / Remarks
111 (E)	1.2	3 - 20 BW; 5 - 20 FW	BW; FW
111 (E)	1.2	1 - 2 navar; 8 - 15 osnovni material	navarjanje
131 (MIG)	22	3 - 20	BW
135 (MAG)	X120Mn12/1.2	3 - 10 (X120Mn12); 5 - 20 osnovni material	FW
135 (MAG)	X120Mn12/GJS-400-18-LT	3 - 10 (X120Mn12); 10 - 40 osnovni material	FW
135 (MAG)	8.1	3 - 20	BW; FW
135 (MAG)	1.2	3 - 20 BW; ≥ 4 FW	BW; FW
135 (MAG)	1.2	6,4 - 12	navarjanje
111 (REO)	1.2	15 - 60	BW
311 (PL)	1.1	3,0 - 4,8; ≥ Ø 24,15 mm	BW
141 (TIG)	8.1	2,0 - 2,6 BW; ≥ 2,0 - 4,0 FW	BW; FW a=1,5-3,0 mm
135 (MAG)	1.2	3 - 20 BW; 3 - 20 FW	BW, FW

Odgovorni varilni koordinator / Responsible welding coordinator:

g. / Mr.: Dušan ANTOLOVIČ

rojen / born: 19.03.1967

Namestnik varilnega koordinatorja / Deputy to responsible welding coordinator:

g. / Mr.: Josip GRUM

rojen / born: 14.04.1958

Nadaljnji varilni koordinatorji / Additional welding coordinators:

g. / Mr.: /

rojen / born:

Opombe/Razširitve / Remarks/Extensions: