



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0371.002

DVS ZERT hereby certifies that the company

SZ - Vleka in Tehnika d.o.o. Ljubljana
center Ptuj
Osojnikova cesta 6
2250 Ptuj
Slovenia

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 05.08.2020 until 12.06.2023

Düsseldorf, 05.08.2020
Place and date of issue

Dipl.-Phys. Grunewald
Lead assessor

A handwritten signature in black ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2017.0371.002

Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1/X120Mn12 1.2 1.2 1.2	t = 3 - 20 mm t = 3 - 20 mm t = 5 - 20 mm t = 8 - 15 mm	FW BW FW overlay welding
131	1.2/X120Mn12 22	t = 3 - 8 mm t = 3 - 20 mm	FW -
135	1.1/X120Mn12 1.2 1.2 1.2 72/X120Mn12	t = 3 - 20 mm t = 3 - 20 mm t = 5 - 20 mm t = 6 - 12 mm t = 3 - 8 mm	FW BW FW overlay welding FW
141	8 8	t = 2 - 2.5 mm t = 2 - 4 mm	BW FW

Area of Application:

- repairing according to DIN 27201-6

Responsible Welding Coordinator(s):

Janez Vrbancic (EWT - Level A)

born: 17.02.1960

Deputy with equal rights:

Robert Strnad (IWE) [external]

born: 17.11.1977

Representative:

-

Remarks:

The conditions to carry out welder tests and operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 exist for Mr Janez Vrbancic.

registration ON EN15085:

DVSZERT/15085/CL1/371/1/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.