

CERTIFIKAT

CERTIFICATE

Št. certifikata: 114

Certificate No.:

Izjavljamo, da je podjetje
It is hereby certified that the company

SŽ-Vleka in tehnika d.o.o., Center Dobova

in proizvaja v tovarni
and produced in the factory

**Ul. 15 aprila 23,
8257 Dobova**

Izpolnilo zahteve za kakovost varilskih del skladno s
Is qualified to fulfill the quality requirements for welding according to

SIST EN ISO 3834-2:2006

Za izdelavo
for

Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja
Vzdrževanje železniških vozil in njihovih elementov
Manufacturing of railway vehicles and components quality level CL 1 without design
Maintenance of railway vehicles and components

Izdaja: 03/06-07-2020
Issue:

Začetek veljavnosti - prvič izdan: 15.06.2018
Begin of validity – first issue:

Datum naslednjega nadzora (administrativni ali/administrative or presoja/audit) do/to: 14.06.2021
Date of next Surveillance by:

Datum veljavnosti certifikata: 14.06.2021
The certificate is valid until:

Ljubljana, 06.07.2020

Priloga k certifikatu

Attachment to Certificate

Št. certifikata: 114

Certificate No.:

Obseg certifikata

Extent of certificate

Področje uporabe

Fields of applications

Novogradnja železniških vozil in elementov klase CL 1 brez projektiranja

Vzdrževanje železniških vozil in njihovih elementov

Manufacturing of railway vehicles and components quality level CL 1 without design

Maintenance of railway vehicles and components

Varilni postopki

Welding Process(es)

135 – MAG / Metal active gas

131 – MIG / Metal inert gas

111 – RO / Manual metal arc welding

311 – PL / Oxyacetylene welding

141 – TIG / tungsten inert gas

Osnovni material

Base Material(s)

Jekla s skupine do 1.2 skladno s/according to SIST TP CEN ISO/TR 15608

Nerjavna avstenitna jekla skupine 8.1 skladno s SIST EN 10088-2

Austenitic stainless steels of group 8.1 according to SIST EN 10088-2

Aluminijeve zlitine skupine 22 skladno s SIST TP CEN ISO/TR 15608

Aluminium alloys of group 22 according to SIST TP CEN ISO/TR 15608

Avstenitno Mn-jeklo X120Mn12

Austenitic Mn-steel X120Mn12

GJS-400-18LT Siva litina s kroglastim grafitom skladno s SIST EN 1563

GJS-400-18LT Spheroidal graphite cast irons according to SIST EN 1563

Odgovorni varilni koordinator

Responsible Welding Coordinator

Dušan ANTOLOVIČ, EWT

Namestnik

Substitute

Josip GRUM, EWE

Opombe

Remarks

/

Institut za zagotavljanje in kontrolo kakovosti d.o.o.
Cvetkova ulica 27, 1000 Ljubljana

Ambrož Rožman

Vodja certificiranja/Scheme manager